

TECHNICAL SHEET



Article: **B0657 PADDLE**
 Norm: **UNI EN ISO 20345:2011**
 Safety Class: **S1 P SRC**

Footwear height: **Mod. A, H 81 mm (< 113 mm; Ref. EN 20345-5.2.2)**

Width: **10**

Weight (size 42) **480 gr.**

Insole average weight **58 gr.**

Construction: **STROBEL; INJECTED BIDENSITY SOLE**

Cleaning and maintenance: Use only soft brushes and water. Do not use substances like alcohol, thinners, gasoline, oil or any other chemicals. Keep the footwear, dry and clean, in a proper place at room temperature.

Suggested fields: **Building, light industry, services, automotive, automated lines.**

Entire footwear: components

Component	Description	Value	Norm Requirements	EN ISO 20345
Metal-free	Impact resistance(200 J)			
SLIMCAP toe-cap	<ul style="list-style-type: none"> Free height after impact Compression resistance (15 kN) <ul style="list-style-type: none"> Free height after compression 	15,0 mm	≥ 14 mm	5.3.2.3
		15,5 mm	≥ 14 mm	5.3.2.4
Sole (SRC)	Slip resistance			
	<ul style="list-style-type: none"> SRA – Sole (entire sole) 	0,38	≥ 0,32	5.3.5.4
	<ul style="list-style-type: none"> SRA – Heel (Angle of 7°) 	0,32	≥ 0,28	5.3.5.4
	<ul style="list-style-type: none"> SRB – Sole (entire sole) 	0,18	≥ 0,18	5.3.5.4
	<ul style="list-style-type: none"> SRB – Heel (Angle of 7°) 	0,13	≥ 0,13	5.3.5.4
Fresh'n Flex (P)	Puncture resistance	No perforation	≥ 1100 N	6.2.1.1.2
Footbed (A)	Antistatic properties			
	<ul style="list-style-type: none"> Electrical resistance 	Dry: 4,45 x 10 ⁸ Ω	≥ 10 ⁵ Ω , ≤ 10 ⁹ Ω	6.2.2.2
		Humid: 7,63 x 10 ⁷ Ω	≥ 10 ⁵ Ω , ≤ 10 ⁹ Ω	6.2.2.2
Sole/Upper	Thermal insulation			
Heat (HI)	<ul style="list-style-type: none"> Insole temperature increase 	N/A	≤ 22°C	6.2.3.1
Cold (CI)	<ul style="list-style-type: none"> Insole temperature decrease 	N/A	≤ 10°C	6.2.3.2
Heel (E)	Shock-absorption in the heel region	29 J	≥ 20 J	6.2.4
(WR)	Water resistance (Water absorption)	N/A	≤ 3 cm ²	6.2.5
(M)	Metatarsal protection	N/A	≥ 40 mm	6.2.6

Upper

Component	Description	Value	Norm Requirements	EN ISO 20345
Technical textile	Tear resistance	90 N	≥ 60 N	5.4.3
	Traction resistance	N/A	≥ 15 N/mm ²	5.4.4
	Water steam permeability	8,5 mg/cm ² h	≥ 0.8 mg/cm ² h	5.4.6
	Water steam coefficient	78 mg/cm ²	≥ 15 mg/cm ²	5.4.6
	pH value	N/A	≥ 3,2	5.4.7
	Chromium VI	N/A	Not detectable	5.4.9
	Water passed	N/A	≤ 0.2 g	6.3
	Water absorption	N/A	≤ 30%	6.3

Lining				
Component	Description	Value	Norm Requirements	EN ISO 20345
3D hi-tech fabric	Tear resistance	47 N	≥ 15 N	5.5.1
	Abrasion resistance	<ul style="list-style-type: none"> Dry : the surface shows no holes humid: the surface shows no holes 	No holes till 51.200 cycles No holes till 25.600 cycles	5.5.2
	Water steam release	21,1 mg/cm ² h	≥ 2,0 mg/cm ² h	5.5.3
	pH value	N/A	Not detectable	5.5.4
	Chromium VI	N/A	Not detectable	5.5.5

Insole				
Component	Description	Value	Norm Requirements	EN ISO 20345
Fresh'n Flex	Thickness	3,7 mm	≥ 2,0 mm	5.7.1
	pH value	N/A	Not detectable	5.7.2
	Water absorption	86 mg/cm ²	≥ 70 mg/cm ²	5.7.3
	Water release	94 %	≥ 80 %	5.7.3
	Abrasion resistance (after 400 cycles)	No damage	Damage ≤ to norms reference	5.7.4.1
	Chromium VI	N/A	Not detectable	5.7.5

Removable footbed				
Component	Description	Value	Norm Requirements	EN ISO 20345
Dry'n Air	Thickness	3,5±0,5 mm	N/A	5.7.1
	pH value	N/A	Not detectable	5.7.2
	Water absorption	Permeable	Permeable or ≥ 70mg/cm ²	5.7.3
	Water release	Permeable	Permeable or ≥ 80%	5.7.3
	Abrasion resistance	No damage	Dry no holes till 25600 cycles Humid no holes till 12800 cycles	5.7.4.2
	Chromium VI	N/A	Not detectable	5.7.5

*Footwear also certified with DRY'N AIR SCAN&FIT RECORD footbeds

Sole				
Component	Description	Value	Norm Requirements	EN ISO 20345
PU Midsole Outsole TPU SKIN: (TPU high density)	Sole thickness without profiles	6 mm	≥ 4 mm	5.8.1.1
	Profile height	2,7 mm	≥ 2,5mm	5.8.1.3
	Tear resistance	5,7 kN/m	≥ 5 kN/m	5.8.2
	Abrasion resistance	<ul style="list-style-type: none"> relative volume loss 	≤ 250 mm ³	5.8.3
	Flexion resistance	<ul style="list-style-type: none"> Notches increase after 30.000 cycles 	≤ 4 mm	5.8.4
	Notches increase after 150.00 cycles	2 mm	≤ 6 mm	5.8.5
	Tread- Midsole detachment	N/A	≥ 4 N/mm; (*) ≥ 3 N/mm with sole ripping	5.8.6
	(HRO) Contact heat resistance (300°C)	N/A	No damage (melting, breaking)	6.4.1
	(FO) Fuel resistance (volume changes)	0,7 %	≤ 12%	6.4.2

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